## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## Listing of Claims:

1. A method for batching articles having different weights into a plurality of batches at a number of collection positions, wherein each completed batch comprises a plurality of articles and has a sum weight within a predetermined weight range, said method comprising the steps of including:

providing a serial flow of articles on a conveyor;

weighing each article in the flow and recording the
weights of the articles:

conveying the recorded articles to a batching section;
allocating the recorded articles to a collection position
within a predetermined decision time period;

placing an allocated article in the predetermined collection position; and  $\label{eq:collection} % \begin{subarray}{ll} \end{subarray} % \begin$ 

emptying a collection position when the predetermined sum weight is obtained;

whereby the step of allocatingsaid allocation is performed on the basis of the weight of the recorded articles that are not yet positioned in one of the collection positions, and  $\underline{a}[[the]]$  content of the predetermined collection position.

- 2. A method according to claim 1, whereinwhere the predetermined decision time is set by means of transport of the article from the start of the batching section to the predetermined selected collection position.
- 3. A method according to claim 1[[ or 2]], including the step of

establishing a historical frequency distribution on the basis of the recordings of the articles, wherein the step of allocating is performed based on the and using this historical frequency distribution in the allocation of recorded articles.

- 4. A method according to <u>claim lamy of claims 1 to 3</u>, whereby predetermined sets of batching parameters are defined for each batch and on which the allocation of articles is based, said predetermined sets of parameters <u>comprising:include the following parameters:</u>
  - [[-]]a batch target sum weight;
  - [[-]] an acceptable batch overweight; and
  - [[-]]an acceptable batch underweight.
- 5. A method according to claim 4, whereby said predetermined sets of parameters further include <u>at least one of some or all of the following parameters</u>
  - [[-]]a maximum article weight,
  - [[-]]  $\underline{\mathbf{a}}$  minimum article weight.
  - [[-]]a maximum number of articles, and
  - [[-]]a minimum number of articles.
- 6. A method according to <u>claim lamy of claims 1 to 5</u>, wherein each article <u>comprises</u> consists of one or more articles.
- A method according to claim 6, wherein said articles are food articles.
- 8. A method according to <u>claim lamy of claims 1 to 7</u>, wherein each of the collection positions are provided with a bin, which preferably that is subdivided into <u>a first collection bin and a second collection bintwo collection bins</u>, and <u>further whereinthat</u>

- an the allocated article ismay be directed to one of the first collection bin and the second collectin bintwo collection bins in response to the allocation of the recorded articles.
- 9. A method according to <u>claim lamy of claims 1 to 8</u>, wherein the articles are provided in a continuous flow through <u>a</u>[[the]] weighing <u>section</u> and the batching section.
- 10. An apparatus for batching articles having different weights into a plurality of batches at a number of collection positions, wherein each completed batch comprises a plurality of articles and has a sum weight within a predetermined weight range; said apparatus comprising:

weighing means for recording the weight of the articles; means for conveying articles provided thereon in series, said articles being conveyed through the weighing means and into a batching section;

computing means for allocating the recorded articles to a collection position within a predetermined decision time period; said allocation is performed on the basis of the weight of the recorded articles that are not yet placed in one of the collection positions, and  $\underline{a}[[the]]$  content of the predetermined collection position;

deflection means for directing each of the articles into the predetermined collection position in response to a computed allocation; and

means for emptying a collection position when the predetermined sum weight is obtained.

11. An apparatus according to claim 10, wherein <u>said means for conveying articles includes</u> an initial flow section <u>havingon the</u>

 $\begin{array}{lll} {\tt conveyor \ means, \ where \ no \ collection \ positions \ [[are ]] arranged} \\ {\tt along \ side \ } \underline{itthe \ conveyor \ means}. \end{array}$ 

12. Canceled.